

FREEFORM WS525

Electrica, standard (Options available)	400 Volts / 3 PH / 16 Amps
Compressed air:	8 bar / 116 psi at 500 L/min (Peak)
Recommended min. compressed air tank size:	150 L
Control:	24 Volts AC
Heating system: (525)	Cartridges 4 x 500 W
Heating system (525 w. optional heating plane 2):	Cartridges 8 x 500 W
Dual Pneumatic main cylinder:	2 cylinders Ø 200 mm
Temperature range for forming and sealing (std.)	50-180°C
Maximum mould size:	525 mm (20,6") x 325 mm (12,8") x 130 mm (5,1")
Maximum forming and sealing area:	Same as max. mould size
Max blister depth:	120 mm (4,7")
Cycle speed (Forming and Sealing):	100-180 cycles / hour (x number of mould cavities)
Machine dimension (1 plan / 2 plan):	1 plan: 112 x 104 cm (45" x 41") 2 plan: 112 x 128 cm (45" x 50")
Working height standard: (+ tooling height)	75 cm (30")
Working height with lift option: (+ tooling height)	65 cm (26") to 100 cm (36")
Weight: (depending on options)	485-585 kg

